



AMERICAN AUCTIONEERS GROUP
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PUBLIC AUCTION

MAJOR METAL FABRICATION & CNC MACHINING MFG OF AEROSPACE, DEFENSE AND COMMERCIAL PRODUCT

AUCTION DATE :
TUESDAY MARCH 8, 2016

AUCTION LOCATION:
 190 S. UNION BLVD.
 LAKEWOOD, CO 80228

STARTING @ 10:30A.M. (MST)

Inspection : Monday March 7, From 9-4

G2K CORP dba GBC

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$20000 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO COLORADO SALES TAX. THERE WILL BE NO EXCEPTIONS.



50,000 SQ FT. MFG & CNC MACHINING FACILITY

PUBLIC AUCTION



2013 Flow Mach 4 mdl. M4C 4020XD 5-Axis CNC Water Jet Contour Cutting Machine s/n 77595 w/ Flow Controls, "FlowCUT" Software, XD 5-Axis Cutting Head, Flow Hyperjet 50 94,000 PSI Upgraded Intensifier, 7 1/2' x 14' Work Area, Expandable to 60', Axxiom mdl. 4.5CF Garnet Hopper



2006 Accurpress mdl. 740024 400 Ton x 24' CNC Hydraulic Press Brake s/n 8724 w/ Accurpress ETS Pedestal Controls, 24' Bed Length, 20' Between Uprights, 10 1/4" Throat



Bertsch Size #9 122" Initial Pinch Type Power Plate Roll s/n M-7888 w/ 5/16" x 10' Cap



Morgan mdl. PBR2500 100" Power Roll w/ 6" Upper Roll, 5" Lower Rolls



1993 Amada FBD-8025E 80 Ton x 98" CNC Press Brake s/n 8500677 w/ Amada NC9-EX II Controls, 98.4" Bed Length, 98.6" Max Bend Length, 15.75" Throat, 3.94" Stroke, 86.6" Between Uprights, 14.57" Open Height



AFM mdl. EP13-220 220 Ton x 13' CNC Hydraulic Press Brake s/n CHPB/9-71439 w/ PC800 controlled Back Gaging, 13'4" Bed Length, 135 1/2" Between Uprights, 16" Throat

CNC PRESS BRAKES & PLATE ROLLS



LASER AND OPTICS
REFURBISHED AND CLEANED IN
2015



ROTARY TUBE
CUTTING OPTION

1995 Bystronic BYSTAR 3015 2-Pallet CNC Laser Contour Cutting Machine s/n 341 w/ Bystronic Controls, 5' x 10' Cap, Bystronic Automatic Vacuum Sheet Loading System, Rotary Tube Option with 12" 4-Jaw Chuck and 5 3/4" Thru Bore, Bystronic Laser BTL2800 Turbo 2800 Watt Laser Source, Koolant Koolers Cooling System, Lazervac 2442 Dust Collection System



MUST SEE



1998 Bystronic "By Sprint 2512.2" 2-Pallet CNC Laser Contour Cutting Machine s/n 60 w/ Bystronic Controls, 6-Pallet Shuttle System, 50" x 122" Pallets, Bystronic Automatic Vacuum Sheet Loading System, Bystronic Laser BTL1800 1800 Watt Laser Source, Koolant Koolers Cooling Unit, laser was just recently fully refurbished and cleaned.



Cincinnati mdl. 1810 1/4" x 10' Deep Throat Power Shear s/n 34627 w/ Cincinnati Controlled Back Gaging, 18" Throat, 80" Squaring Arm with 51" Swing-Out Expansion



Timesavers mdl. 243-1 43" Speed Belt Grainer s/n 7856 w/ Dust Collector



1997 Haas VF-10 4-Axis CNC Vertical Machining Center s/n 9759 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, Thru Spindle Coolant, 120" x 31" x 30" Travels, Hand Wheel, Brushless Servos, Programmable Coolant Nozzle, Quick Code, Rigid Tapping, Chip Auger, Coolant



1996 Haas VF-9 4-Axis CNC Vertical Machining Center s/n 8936 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Thru Spindle Coolant, Brushless Servos, Programmable Coolant Nozzle, Quick Code, Rigid Tapping, Chip Auger, 36" x 84" Table, 40" x 85" Aluminum Top Plate, Coolant



1997 Haas VF-2 4-Axis CNC Vertical Machining Center s/n 9963 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Brushless Servos, Quick Code, Rigid Tapping, Programmable Coolant Nozzle, Chip Auger, Coolant



1996 Hitachi Seiki Hitec-Turn 25G CNC Turning Center s/n 25300 w/ Hitachi Seicos LIII Controls, Tool Presetter, 12-Station Turret, 3500 RPM, 14" Swing, 41" Turning Length, 2.625" Thru Spindle Bore, Hydraulic Tailstock, Parts Catcher, 10" 3-Jaw Powr Chuck, 5C Collet Nose, S26 Collet Pad Nose, Chip Conveyer, Coolant, LNS Hydrobar mdl. 6.65HS-5.2 6-Tube Hydraulic Bar Feed



Giddings & Lewis mdl. 340-T Horizontal Boring Mill s/n 150-253-57 w/ 110" x 48" x 60" Travels, 26" Quill Travel, Acu-Rite DRO, 10-1300 RPM, 4" Spindle, Power Feeds, 48" x 122" Table



Haas HRT-310 12" 4th Axis Rotary Head w/ Trunion Attachment and Support

CNC VERTICAL MACHINING CENTERS



1997 Zeiss ECLIPSE 4040 CMM Machine s/n CMM970203058 w/ Zeiss ST Dynamic Probe, 5-Station Automatic Probe Changer, 28" x 40" x 20" Work Envelope, 36" x 52" Granite Table, Zeiss Joystick Controller, 0.00008" Repeatability, 0.00002" Resolution, U-Soft Software



Starrett Sigma mdl. HB400 16" Optical Comparator s/n 4632 w/ Quadra-Chek Programmable DRO, Digital Angular Readout, Shadow Detector, Surface and Profile Illumination, 5" x 17" Table, Compound Fixture, Kennedy 5-Drawer Maple Top Work Bench



Brown & Sharpe Micro-Hite Height Gage

Mills :

Giddings & Lewis mdl. 340-T Horizontal Boring Mill s/n 150-253-57 w/ 110" x 48" x 60" Travels, 26" Quill Travel, Acu-Rite DRO, 10-1300 RPM, 4" Spindle, Power Feeds, 48" x 122" Table.

Bridgeport Vertical Mill s/n 264127 w/ Sony Millman DRO, 2Hp Motor, 60-4200 Dial Change RPM, Power Drawbar, Chrome Ways, Power Feed, 9" x 42" Table.

Bridgeport Series 1 – 2Hp Vertical Mill s/n 211078 w/ Anilam DRO, 60-4200 Dial Change RPM, Chrome Ways, 9" x 42" Table.

Lathes :

Monarch mdl. EE Tool Makers Lathe s/n EE-45265 w/ 0-4000 Digitally Controlled RPM, Taper Attachment, Inch Threading, Tailstock, 5C Collet Closer, 6" 3-Jaw Chuck.

Sharp mdl. 1760K 17" x 60" Gear Head Gap Bed Lathe s/n 74602 w/ 50-1800 RPM, Inch/mm Threading, 2" Thru Spindle Bore, Tailstock, Steady and Follow Rests, Trava-Dial, 10" 3-Jaw Chuck, 12" 4-Jaw Chuck, 5C Collet Closer.

Saws :

Armstrong – Blum / Marvel Series 87A11PC CNC 18" Vertical Miter Band Saw s/n E-469111PC w/ Marvel Controls, Hydraulic Clamping and Feeds, Coolant, Conveyors.

Armstrong – Blum / Marvel Series 8 MARK 1 18" Miter Vertical Band Saw s/n 823035-W w/ Manual Clamping, 45 Degree Miter, Coolant, Conveyor.

MEP Type TIGER 350AX Automatic Miter Cold Saw s/n 006014 w/ Tiger AX PLC Controls, Auto Feeds, Pneumatic Clamping, Conveyors.

Allison "Sever-All" mdl. 2-B 20" Abrasive Cutoff Saw.

DoAll "Metal Master" 36" Vertical Band Saw w/ Blade Welder.



CNC

Armstrong - Blum / Marvel Series 87A11PC CNC 18" Vertical Miter Band Saw s/n E-469111PC w/ Marvel Controls, Hydraulic Clamping and Feeds, Coolant, Conveyors



MEP Type TIGER 350AX Automatic Miter Cold Saw s/n 006014 w/ Tiger AX PLC Controls, Auto Feeds, Pneumatic Clamping



DoAll "Metal Master" 36" Vertical Band Saw w/ Blade Welder



PRECISION

Monarch mdl. EE Tool Makers Lathe s/n EE-45265 w/ 0-4000 Digitally Controlled RPM, Taper Attachment, Inch Threading, Tailstock, 5C Collet Closer, 6" 3-Jaw Chuck



Sharp mdl. 1760K 17" x 60" Gear Head Gap Bed Lathe s/n 74602 w/ 50-1800 RPM, Inch/mm Threading, 2" Thru Spindle Bore, Tailstock, Steady and Follow Rests



CNC

Sharp / EZ Trak 2-Axis CNC Vertical Mill s/n 70903216 w/ Trak A.G.E.2 Controls, 3Hp Motor, 60-4500 Dial Change RPM, Power Drawbar, Chrome Box Ways, Power Knee, 10" x 50" Table.



Bridgeport Vertical Mill s/n 264127 w/ Sony Millman DRO, 2Hp Motor, 60-4200 Dial Change RPM, Power Drawbar, Chrome Ways, Power Feed



OVER 30 MILLER WELDERS AVAILABLE



Demmeler Fixturing Tables w/ Accessories 3-AVAILABLE



MILLER DYNASTY WELDER

LARGE SELECTION OF TOOLING & SUPPORT



WELDERS / FABRICATION / SUPPORT

PUBLIC AUCTION: MARCH 8, 2016

MAJOR METAL FAB & CNC MACHINING / LASER CUTTING WELDERS / INSPECTION / CNC PRESS BRAKES



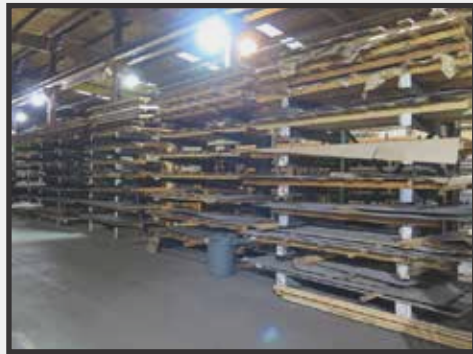
2013 MODEL
Clark mdl. C500-800 8000 Lb Cap LPG Forklift s/n 685-277-2906 w/ 2-Stage Mast, 123" Lift Height, Solid Tires



2008
Caterpillar GC40K-LP-STR 7300 Lb Cap LPG Forklift s/n AT87A20326 w/ 3-Stage Mast, 209" Lift Height, Side Shift, Solid Tires, 6445 Metered Hours



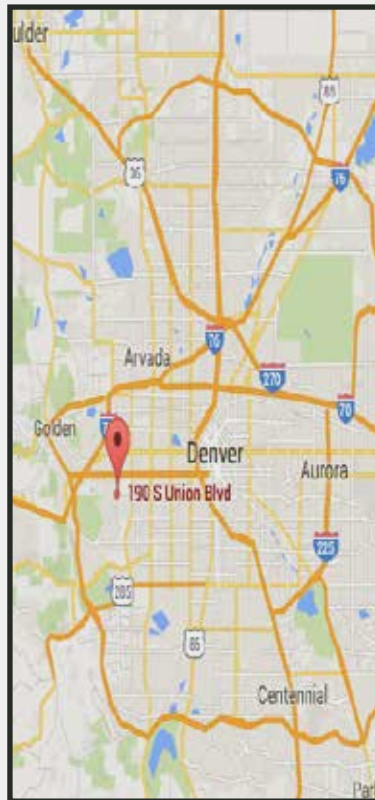
2006 GMC C6500 24' Stake Bed Truck w/ Diesel Engine, Automatic Trans, Tommy Lift Gate, 151,690 Miles



Large Quantities of Stainless Steel, Aluminum and Cold & Hot Rolled Sheet Stock



Large Quantities of Stainless Steel, Aluminum and CRS Bar, Tube and Angle Stock
(most material will have certification)



TERMS OF SALE: CASH OR CREDIT CHECK ONLY. NO BIDDERS PERMITTED ON ALL PURCHASES. SPOOLS NON-REFUNDABLE CASH DEPOSIT. 20% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO COLORADO SELLER TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST
BidSpotter.com

Directions : From Denver, take I-70 to I-25 South. Take HWY-6 West (W 6th Ave). Exit on Union Blvd and turn left. Turn left on W. Cedar Dr. and continue left into "GBC "Auction Today" signs.

CNC Mills :

1997 Haas VF-10 4-Axis CNC Vertical Machining Center s/n 9759 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 10,000 RPM, Thru Spindle Coolant, 120" x 31" x 30" Travels, Hand Wheel, Brushless Servos, Programmable Coolant Nozzle, Quick Code, Rigid Tapping, Chip Auger, Coolant.

1996 Haas VF-9 4-Axis CNC Vertical Machining Center s/n 8936 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Thru Spindle Coolant, Brushless Servos, Programmable Coolant Nozzle, Quick Code, Rigid Tapping, Chip Auger, 36" x 84" Table, 40" x 85" Aluminum Top Plate, Coolant.

1997 Haas VF-2 4-Axis CNC Vertical Machining Center s/n 9963 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Brushless Servos, Quick Code, Rigid Tapping, Programmable Coolant Nozzle, Chip Auger, Coolant.

Mori Seiki MV-80 CNC Vertical Machining Center s/n 287 w/ Fanuc System 11M Controls, 40-Station ATC, BT-50 Taper Spindle, 3500 RPM, Hand Wheel, Chip Auger, Coolant.

Bridgeport / EZ Trak 2-Axis CNC Vertical Mill s/n 271473E w/ EZ-Trak DX Controls, 2Hp Motor, 60-4200 Dial Change RPM, Power Drawbar, Chrome Ways, Power Knee, 9" x 48" Table.

CNC Contour Machines :

2013 Flow Mach 4 mdl. M4C 4020XD 5-Axis CNC Water Jet Contour Cutting Machine s/n 77595 w/ Flow Controls, "FlowCUT" Software, XD 5-Axis Cutting Head, Flow Hyperjet 50 94,000 PSI Upgraded Intensifier, 7 1/2' x 14' Work Area, Expandable to 60', Axxiom mdl. 4.5CF Garnet Hopper.

1998 Bystronic "By Sprint 2512.2" 2-Pallet CNC Laser Contour Cutting Machine s/n 60 w/ Bystronic Controls, 6-Pallet Shuttle System, 50" x 122" Pallets, Bystronic Automatic Vacuum Sheet Loading System, Bystronic Laser BTL1800 1800 Watt Laser Source, Koolant Koolers Cooling Unit.

1995 Bystronic BYSTAR 3015 2-Pallet CNC Laser Contour Cutting Machine s/n 341 w/ Bystronic Controls, 5' x 10' Cap, Bystronic Automatic Vacuum Sheet Loading System, Rotary Tube Option with 12" 4-Jaw Chuck and 5 3/4" Thru Bore, Bystronic Laser BTL2800 Turbo 2800 Watt Laser Source, Koolant Koolers Cooling System, Lazervac 2442 Dust Collection System.

Press Brakes :

2006 Accurpress mdl. 740024 400 Ton x 24' CNC Hydraulic Press Brake s/n 8724 w/ Accurpress ETS Pedestal Controls, 24' Bed Length, 20' Between Uprights, 10 1/4" Throat.

AFM mdl. EP13-220 220 Ton x 13' CNC Hydraulic Press Brake s/n CHPB/9-71439 w/ PC800 Controlled Back Gaging, 13'4" Bed Length, 135 1/2" Between Uprights, 16" Throat.